

 CORPORATE PROFILE & CAPABILITIES 2026



BAPA SITARAM

ENTERPRISE CHEMICAL SOLUTIONS & MANUFACTURING

Premier Indian manufacturer and exporter of specialty industrial adhesives. Powering modern packaging, woodworking, footwear, and assembly automation across domestic and international B2B sectors.



State-of-the-Art
Surat & Ahmedabad Plants



R&D Lab
Viscosity & Shear Testing



TrustSEAL 4.9/5
IndiaMART Certified



Export Hub
Mundra & JNPT Terminals

About Bapa Sitaram Enterprise

Established in Gujarat, India, Bapa Sitaram Enterprise has grown into a trusted chemical manufacturer and B2B supplier specializing in high-performance industrial adhesives. Operating under two flagship divisions — **Rockseal** (Solid-State EVA Hot Melt Glue Sticks) and **Yontax** (Synthetic Cyanoacrylate Instant Adhesives) — we supply high-volume production plants across automated packaging, modular woodworking, acrylic fabrication, footwear manufacturing, and general assembly.

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FLAGSHIP BRANDS

13+

PRODUCT GRADES

4.9/5

TRUSTSEAL RATING

100%

EXPORT COMPLIANT

Modern Chemical Laboratory

Our R&D facility in Surat is equipped with Brookfield rotational viscometers, ring-and-ball softening point apparatus (ASTM E28), and automated tensile shear testing rigs to guarantee strict batch-to-batch consistency.

High-Speed Extrusion Lines

Equipped with continuous dual-screw extrusion lines for Rockseal glue sticks and nitrogen-purged reaction vessels for Yontax cyanoacrylate synthesis, ensuring high volume capacity for bulk B2B orders.

Direct B2B Procurement Desk

We work directly with industrial procurement heads, offering flexible contract terms, OEM white-label packaging, customized viscosity calibrations, and containerized sea freight logistics.

Certified Quality Standards

Full compliance with FDA CFR 21 Section 175.105 (indirect food contact), ISO 9001:2015 quality frameworks, and IndiaMART TrustSEAL Verification (Certificate ID: 229436).

KEY INDUSTRIAL SECTORS SERVED

INDUSTRY SECTOR	PRIMARY PRODUCTS USED	KEY APPLICATION ADVANTAGE
Packaging & Paper Converting	Rockseal Milky, Yellow, Light Yellow	Fast setting (2-5s), fiber-tear carton seal, zero charring
Modular Furniture & Woodworking	Yontax 936 PVC Gel, Yontax 539, Super-Bond	Thixotropic non-drip gel, high bond on MDF & PVC edge banding
Acrylic Signage & Displays	Yontax 539, Yontax 316	Crystal clear water-white clarity, 3-sec repositioning window
Footwear & Leather Goods	Rockseal Burgundy, Yontax Instant	High flexible shear strength, temperature stability up to 84°C

Corporate Quality Policy Statement

Bapa Sitaram Enterprise is committed to zero-defect chemical manufacturing. Every container dispatched from our Surat plant is lot-traced, backed by active MSDS/TDS documentation, and tested under strict temperature and viscosity parameters.

Rockseal Industrial Hot Melt Portfolio

Solid-state EVA hot melt glue stick series manufactured by Bapa Sitaram Enterprise. Formulated for zero tank oxidation, high heat resistance, and jam-free operation in manual and automated dispensers.

Milky White

HIGH-VISC



Fast setting opaque white glue sticks for heavy packaging and wood trim.

Viscosity	12,000 cps
Set Time	3 - 5 sec
Pack Size	20 kg Carton

Yellow Stick

HEAVY DUTY



High shear strength amber rod for heavy fiberboard, ceramics, and wood joints.

Viscosity	16,000 cps
Set Time	2 - 4 sec
Pack Size	20 kg Carton

Transparent

CLEAR



Water-white clear glue rod for gift boxes, aesthetic seams, and luxury displays.

Viscosity	9,500 cps
Set Time	8 - 12 sec
Pack Size	20 kg Carton

Smoky Stick

CARTON SEAL



Translucent amber-smoky rod for corrugated cartons and shipping crates.

Viscosity	14,000 cps
Set Time	5 - 8 sec
Pack Size	20 kg Carton

Burgundy

FOOTWEAR

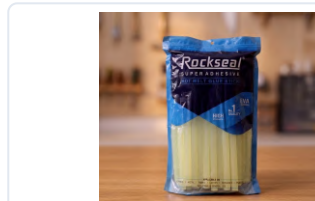


Specialized burgundy hot melt rod for shoe insoles, leather, and textiles.

Viscosity	13,500 cps
Set Time	3 - 5 sec
Pack Size	20 kg Carton

Light Yellow

FAST LINE



Rapid setting light yellow rod for automated paper bag packaging machinery.

Viscosity	11,000 cps
Set Time	2 - 4 sec
Pack Size	20 kg Carton

Rockseal Extrusion & Quality Control Parameters

Operating temperature range: 160°C – 190°C. Formulated in compliance with FDA CFR 21 Section 175.105. Precision extruded to standard 7.0mm and 11.2mm rod profiles (±0.15mm tolerance) for jam-free automated gun feeding. Shipped in 20kg bulk export cartons.

Yontax Cyanoacrylate Portfolio

High-purity synthetic cyanoacrylate adhesives engineered for rapid room-temperature polymerization. Delivers high tensile shear strength across rubbers, plastics, metals, MDF, and acrylics.

Yontax 316

WICKING



Low-viscosity wicking fluid for rubber profiles, O-rings, and tight metal joints.

Viscosity	2 - 5 cps
Fixture	10 - 20 sec
Packaging	20g, 50g Bottle

Yontax 539

ACRYLIC/WOOD



Controlled medium-high viscosity for 3D acrylic letters, signage, and modular woodwork.

Viscosity	1,200 cps
Fixture	15 - 25 sec
Packaging	50g Bottle

Yontax 636

ULTRA-FAST



Ultra-low wicking liquid for micro-electronics, metal repair, and tight instrument joints.

Viscosity	1 - 3 cps
Fixture	2 - 5 sec
Packaging	10g, 50g Bottle

Yontax 936

PVC GEL



Thixotropic gel formulation for PVC edge banding, modular furniture, and vertical joints.

Viscosity	Non-Drip Gel
Fixture	10 - 15 sec
Packaging	250g Container

Yontax Instant

GENERAL



Universal medium viscosity instant adhesive for rubber seals and general maintenance.

Viscosity	100 cps
Fixture	3 - 8 sec
Packaging	20g Bottle

Super-Bond

FURNITURE



High-strength cyanoacrylate engineered for furniture making, cabinetry, and wood joinery.

Viscosity	High Viscosity
Fixture	10 - 20 sec
Packaging	Squeeze Bottle



YONTAX SYNTHESIS & SHELF STABILITY ASSURANCE

Synthesized with advanced acid inhibitors preventing premature polymerization. Guaranteed 12-month shelf life under recommended storage conditions. IndiaMART TrustSEAL Certificate ID: 229436 (Rating: 4.9/5).



Partner With Bapa Sitaram Enterprise

Contact our corporate B2B trade desk for bulk supply quotes, custom formulations, white-label packaging, and export datasheets.

B2B OFFICE & PLANT

Bapa Sitaram Enterprise,
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Domestic & Export Logistics Desk

FISCAL & CUSTOMS

GSTIN: 24AVWPV4615M1ZP
TrustSEAL Certificate: 229436