

 MASTER PRODUCT CATALOGUE 2026



INDUSTRIAL ADHESIVES

ROCKSEAL HOT MELTS & YONTAX INSTANT ADHESIVES

Complete industrial product portfolio manufactured and exported by Bapa Sitaram Enterprise.
Formulated for high structural bond strength, rapid production cycles, and international B2B supply chains.



Rockseal Series
EVA Hot Melt Sticks



Yontax Series
Cyanoacrylate Line



TrustSEAL 4.9/5
IndiaMART Certified



Global Export
MSDS & TDS Compliant

Rockseal Solid-State EVA Hot Melt Glue Sticks

Precision-extruded EVA hot melt rods designed for automated case sealing, packaging, woodworking, footwear, and ceramics. Engineered for high thermal tank stability and zero charring.

Milky White

HIGH-VISC



Fast setting opaque white glue sticks for high-density packaging and wood trim.

Viscosity **12,000 cps**

Set Time **3 - 5 sec**

Pack Size **20 kg Carton**

Yellow Stick

HEAVY DUTY



High shear strength amber rod for heavy fiberboard, ceramics, and wood joints.

Viscosity **16,000 cps**

Set Time **2 - 4 sec**

Pack Size **20 kg Carton**

Transparent

CLEAR



Water-white clear glue rod for gift boxes, aesthetic seams, and luxury displays.

Viscosity **9,500 cps**

Set Time **8 - 12 sec**

Pack Size **20 kg Carton**

Smoky Stick

CARTON SEAL



Translucent amber-smoky rod for corrugated cartons and shipping crates.

Viscosity **14,000 cps**

Set Time **5 - 8 sec**

Pack Size **20 kg Carton**

Burgundy

FOOTWEAR



Specialized burgundy hot melt rod for shoe insoles, leather, and textiles.

Viscosity **13,500 cps**

Set Time **3 - 5 sec**

Pack Size **20 kg Carton**

Light Yellow

FAST LINE



Rapid setting light yellow rod for automated paper bag packaging machinery.

Viscosity **11,000 cps**

Set Time **2 - 4 sec**

Pack Size **20 kg Carton**

TECHNICAL GRADE SPECIFICATION MATRIX

GRADE / COLOR	VISCOSITY @ 180°C (CPS)	SOFTENING POINT (E28)	SET TIME	PRIMARY SUBSTRATES
Milky White	12,000 ± 500	85°C ± 2°C	3 - 5 sec	High-density packaging, wood trim, case sealing
Yellow Stick	16,000 ± 800	88°C ± 2°C	2 - 4 sec	Heavy carton boards, ceramic bonds, thick fibers
Transparent	9,500 ± 400	82°C ± 2°C	8 - 12 sec	Gift boxes, arts, crafts, clear aesthetic joints
Smoky Stick	14,000 ± 600	86°C ± 2°C	5 - 8 sec	Corrugated cartons, B2B parcel seals, export crates

Rockseal Hot Melt Operating Parameters

Operating temperature range: 160°C – 190°C. FDA CFR 21 Section 175.105 compliant for indirect food packaging contact. Zero tank oxidation and zero thermal charring. Standard 7mm and 11.2mm rod diameters.

Yontax Cyanoacrylate Instant Adhesives

High-purity synthetic cyanoacrylate adhesives formulated for rapid room-temperature curing across metals, rubbers, plastics, MDF, and acrylics.

Yontax 316

WICKING



Low-viscosity wicking fluid for rubber profiles, O-rings, and pre-mated tight metal joints.

Viscosity	2 - 5 cps
Fixture	10 - 20 sec
Packaging	20g, 50g Bottle

Yontax 539

ACRYLIC/WOOD



Controlled medium-high viscosity for 3D acrylic letters, signage, and modular woodwork.

Viscosity	1,200 cps
Fixture	15 - 25 sec
Packaging	50g Bottle

Yontax 636

ULTRA-FAST



Ultra-low wicking liquid for micro-electronics, metal repair, and tight instrument joints.

Viscosity	1 - 3 cps
Fixture	2 - 5 sec
Packaging	10g, 50g Bottle

Yontax 936

PVC GEL



Thixotropic gel formulation for PVC edge banding, modular furniture, and vertical joints.

Viscosity	Non-Drip Gel
Fixture	10 - 15 sec
Packaging	250g Container

Yontax Instant

GENERAL



Universal medium viscosity instant adhesive for rubber seals and general maintenance.

Viscosity	100 cps
Fixture	3 - 8 sec
Packaging	20g Bottle

Super-Bond

FURNITURE



High-strength cyanoacrylate engineered for furniture making, cabinetry, and wood joinery.

Viscosity	High Viscosity
Fixture	10 - 20 sec
Packaging	Squeeze Bottle

YONTAX TECHNICAL RHEOLOGY & FIXTURE MATRIX

GRADE CODE	VISCOSITY (CPS)	FIXTURE TIME (STEEL)	GAP FILLING	PRIMARY APPLICATION
Yontax 316	2 - 5 (Low)	10 - 20 sec	0.05 mm	Wicking into pre-assembled rubber profiles & tight metal joints
Yontax 539	1,200 (Med-High)	15 - 25 sec	0.20 mm	Acrylic 3D channel letters, signage, MDF & modular furniture
Yontax 636	1 - 3 (Ultra-Low)	2 - 5 sec	0.03 mm	Micro-electronics, instrument repair, fast metal bonding
Yontax 936	Thixotropic Gel	10 - 15 sec	0.30 mm	PVC edge banding, vertical seams, modular woodworking



BAPA SITARAM INDIAMART TRUSTSEAL VERIFIED CERTIFICATION

Yontax chemical facilities undergo strict third-party manufacturing audits. Verification rating: **4.9 / 5** (TrustSEAL Certificate ID: 229436). Synthesized, packaged, and exported under ISO 9001:2015 compliant quality parameters.

Master Technical Comparison & Export Packaging

Comprehensive technical reference matrix comparing chemistry, viscosity, thermal windows, and export packaging specifications across all Rockseal and Yontax product lines.

PRODUCT LINE	CHEMICAL BASE	VISCOSITY RANGE	SOFTENING / SERVICE TEMP	SETTING SPEED	BULK EXPORT PACKAGING
Rockseal Hot Melts	EVA Copolymer Blend	9,500 – 16,000 cps @ 180°C	82°C – 88°C (ASTM E28)	2 – 12 seconds	20 kg Double Corrugated Export Cartons (24 Packets)
Yontax Wicking (316/636)	Pure Ethyl Cyanoacrylate	1 – 5 cps (Ultra-Low)	-50°C to +80°C Operating Window	2 – 20 seconds	10g Droppers & 50g B2B Bottles in Master Export Cases
Yontax Medium/High (539/Super)	Modified Ethyl CA	1,200 – 2,500 cps	-50°C to +80°C Operating Window	10 – 25 seconds	50g Bench Bottles & OEM Custom Squeeze Containers
Yontax Gel (936)	Thixotropic Gelled CA	Furniture Non-Drip Gel	-50°C to +80°C Operating Window	10 – 15 seconds	250g Workshop Containers & 50g Dispenser Bottles

🚢 International Sea Freight & Port Logistics

Full container load (FCL) and less-than-container load (LCL) shipments dispatched from Mundra and JNPT maritime terminals. All pallets shrink-wrapped with moisture barrier protection and custom shipping marks.

📦 OEM White-Label Packaging Capabilities

Complete private label packaging services available for international distributors, including customized bottle printing, blister packs, branded carton boxes, and tailored chemical viscosity formulations.



ISO 9001:2015 & FDA CFR 21 SECTION 175.105 COMPLIANT QUALITY

Every manufacturing batch is verified under ASTM D3236 viscosity protocols and ISO 4587 shear testing standards. Certificates of Analysis (COA) supplied with every export shipment.



Global Corporate Procurement & B2B Trade Desk

Bapa Sitaram Enterprise is fully equipped to meet your wholesale manufacturing quotas, custom chemical formulations, white-label packaging, and export supply schedules.

B2B OFFICE & PLANT

Bapa Sitaram Enterprise,
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FISCAL & CUSTOMS

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Mundra / JNPT Maritime Terminals